

THE ODDLINGS

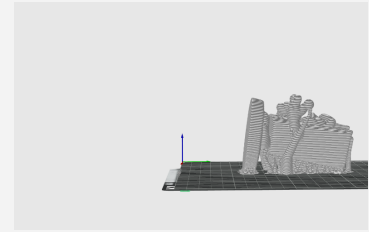
BOOK OF DOOM - ODD-002 - 100 mm PRINT DATA SHEET

Recommended Setup

Target size	100 mm tall	Printer / nozzle	Bambu Lab A1 / 0.4 mm
Filament	PLA Basic	Layer / walls	0.20 mm / 3 loops
Infill	10% Gyroid	Supports	Tree Auto / 30 deg
Brim	Auto, 5 mm	Orientation	On its back

Recommended Orientation

Print the model on its back. You may need to change the angle slightly until your slicer reports no errors and the model/supports are positioned correctly. Use the image as a visual guide rather than an exact angle requirement.



Slice Result - Book of Doom 100 mm

	Model	Support	Total
Length	24.20 m	4.11 m	28.31 m
Weight	73.35 g	12.46 g	85.81 g
Slicer cost	1.72	Model print	4 h 1 m
Prepare + timelapse	6 m 15 s + 9 m 28 s	Total time	4 h 17 m

SUPPORTS ARE REQUIRED. Tree Auto at 30 deg is our recommended starting point. Settings are a guide: feel free to use your own settings; these are simply the settings we found worked well.

Featured Oddling



BOOK OF DOOM

ODD-002 | PART OF THE ORIGINAL 19

100 mm print edition

This is Book of Doom's dedicated print guide. The featured artwork identifies the model at a glance while the settings above provide our recommended starting point for slicing and printing.

Remember: printers, filament and environments vary. Adjust the orientation and print settings when needed.